



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4085-3**Job Sheet 186532****Part No:** D4085-3**Job Qty:** 12 ea**Part Name:** Placard**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/16/18**Job Tracking No:****Due Date:** 11/23/18**Created By:** Chrisoula Tsimiklis**Type:** Stock**Description:****Note:** DWG REV C IPP Rev:A 10.08.18 new issue DD verf:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	11/23/18	11/23/18	0.00	0.00	Purchasing		NOV 22 2018
110	Packaging	12 pcs	11/23/18	11/23/18	0.00	0.00	Packaging2		NOV 22 2018
120	QC	12 pcs	11/23/18	11/23/18	0.00	0.00	QC6		38
130	Packaging	12 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2	ST074	NOV 29 2018
140	QC21-SA	12 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 29 2018

Part Op 100 - Issue P/O: 041760
 Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-11-22

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4085-3P	Placard, Instructions D4085-3	12 pcs (1 ea)	100-Purchasing	5130489

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4085-3P	12	0	0

Part Specifications

Specifications could not be found.

Plex 11/16/18 1:22 PM dart.tsimiklis.chrisoula

**Container No:** S130440**Part:** D4085-3**Job No:** 186532**Serial No/Batch:** S130440**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

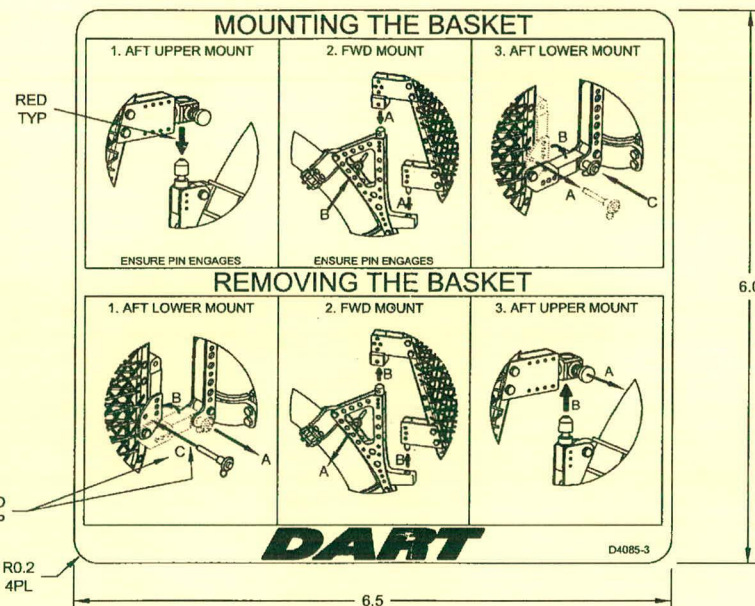
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/22/18

NOV 25 1908

NOV 25 1908

NOV 25 1908



D4085-3 PLACARD, INSTRUCTIONS

NOTES:

- 1) MATERIAL: BLACK LETTERS AND GRAPHICS WITH RED ARROWS AND LOGO ON WHITE BACKGROUND AND ADHESIVE BACK.
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) USE FILE D4085-3C.eps FOR GRAPHICS

RELEASED
2010-07-16

DESIGN	PH	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	N/A	D4085	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PLACARD, INSTRUCTIONS	NTS
DATE	10.06.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041760

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041760

PO Date: 11/16/18

Due Date: 11/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
NOV 16 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186534	D3997-15P			Placard D3997-15 : Various STC's As Per Dwg D3997 Rev. B	Firmed	-	11/23/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
2	186532	D4085-3P			Placard, Instructions D4085-3 : Various STC's As Per Dwg D4085 Rev.C	Firmed	-	11/23/18	12 pcs	0 pcs	12 pcs	\$6.666666666/pcs	\$80.00
3	186508	D5591-1P			Indent Label : Various STC's	Firmed	-	11/23/18	12 Ea	0 Ea	12 Ea	\$6.666666670/Ea	\$80.00
Grand Total:													\$240.00

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Canada

Tel (613) 632-5200

PURCHASE ORDER PO041760

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/16/18 1:27 PM dart.tsimiklis.chrisoula



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47191
Date: 11/22/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3997-15P. ✓	6.6667		6.6667	80.00
12 ✓	D4085-3P. ✓	6.6667		6.6667	80.00
12 ✓	D5591-1P. ✓ PO 041760 ✓	6.6667		6.6667	80.00
	Attn: Chrisoula Tsimiklis				
	Subtotal:				240.00
	H - HST				
	HST				31.20
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:

Tracking Number:

HST: 825007651RT0001

Comment: WO24102

Sold By:

Total Amount 271.20

Amount Paid 0.00

Amount Owning 271.20

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9-89

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041760 ✓

Packing Slip#

W024102

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D3997-15P, D4085-3P, D5591-1P.

Quantity:

12, 12, 12

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

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Record Expiry Date of Materials: NOV 22, 19

Authority:

3m

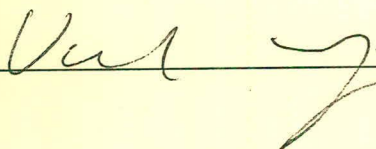
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/11/22

Signature:



Title:

Office Admin.

